



**Metric Drill Rod**  
Up to 60 mm Outside Diameter



Description	Part Number	Thread Type	Dimensions					Rod Weight	
			Rod Length mm.	PIN/Box End		MID Body		lb.	kg.
				OD mm.	ID mm.	OD mm.	ID mm.		
33.5 x 500	50 100	4 TPI	500	33.5	15.0	33.5	23.7	4.4	2.0
33.5 x 1500	50 102	4 TPI	1500	33.5	15.0	33.5	23.7	12.8	5.8
33.5 x 3000	50 103	4 TPI	3000	33.5	15.0	33.5	23.7	23.3	10.6
42 x 500	50 200	4 TPI	500.0	42.0	22.0	42.0	32.2	5.5	2.5
42 x 1500	50 202	4 TPI	1500.0	42.0	22.0	42.0	32.2	15.4	7.0
42 x 3000	50 203	4 TPI	3000.0	42.0	22.0	42.0	32.2	28.8	13.1
50 x 500	50 300	3 TPI	500.0	50.0	22.0	50.0	37.0	8.8	4.0
50 x 1500	50 302	3 TPI	1500.0	50.0	22.0	50.0	37.0	25.3	11.5
50 x 3000	50 303	4 TPI	3000.0	50.0	22.0	50.0	37.0	48.0	21.8
60 x 500	50 400	4 TPI TAPER	500.0	60.0	25.0	60.0	48.0	11.0	5.0
60 x 1500	50 402	4 TPI TAPER	1500.0	60.0	25.0	60.0	48.0	29.7	13.5
60 x 3000	50 403	4 TPI TAPER	3000.0	60.0	25.0	60.0	48.0	56.3	25.6

<b>Material:</b>	<b>33.5, 42, and 50 mm rod</b> are made of parallel wall rod body and separate couplings using a high quality cold drawn steel. Couplings are heat treated to provide added toughness.
	<b>60 mm rod</b> is made with a parallel wall mid body with friction welded tool joint. Tool joint is heat treated for added toughness.